



RIMS AND CUTTERS

WORKING PARAMETERS

MATERIALS	FORWARD SPEED mm/min	DIAMETER (mm)	ROTATION SPEED rpm
SINTETIC	200-300	16	5000-6000
MARBLE	500-2000	16-20	5000-6000
GRANITE	200-500	24 (5 settori)	5500
	200-500	25 (6 settori)	5700
working parameters on manual machines, on all materials			8000-12000