

FLAT LINE

WORKING PARAMETERS

	POSITION	ROTATION SPEED rpm	FORWARD SPEED ON FLAT SURFACE mm/min	PRESSURE	INCREMENT mm
SINTEX	pos. 0	4500	600	-	0,5
	pos. 1	4500	1000	-	0,3
	pos. 2	4500	1000	-	0,2
RUBBER	GR 500	800	3000	18%	-
	GR 1000	800	3000	18%	-
	GR 2000	800	3000	18%	-
	BUFFER*	800	3000	18%	-
	pos. 3	1000	1500	-	-
	pos. 4	1000	1500	-	-
	pos. 5	1000	1500	-	-
	pos. 6	1000	1500	-	-

*Use the buffer only for black granite

TOOLING FOR RECESS DRAINS FOR CNC MACHINES - SINTEX



TOOLING FOR RECESS DRAINS FOR CNC MACHINES - RUBBER

