



FLAT LINE

WORKING PARAMETERS

POSITION	ROTATION SPEED rpm	FORWARD SPEED ON FLAT SURFACE mm/min	FORWARD SPEED ON THE EDGE mm/min	PRESSURE	INCREMENT mm
pos. 0	4500	600	600	—————	0,5
pos. 1	4500	1000	1000	—————	0,3
pos. 2	4500	1000	1000	—————	0,2
GR 500	800	5000	3500	18%	—————
GR 1000	800	5000	3500	18%	—————
GR 2000	800	5000	3500	18%	—————
BUFFER*	800	5000	3500	18%	—————

*Use the buffer only for black granite