

### WORKING PARAMETERS ON MANUAL MACHINES

#### TOOLING FOR GROOVES

| POSITION | ROTATION SPEED rpm |                  |
|----------|--------------------|------------------|
|          | SYNTHETIC          | MARBLE E GRANITE |
| pos. 1   | 5000               | 5000             |
| pos. 2   | 1500               | 2500-3500        |
| pos. 3   | 1500               | 2500-3500        |
| pos. 4   | 1500               | 1500             |
| pos. 5   | 1500               | 1500             |
| pos. 6   | 1500               | 1500             |